

Index

Bumper cover

- replacing 63.5

Front bumper

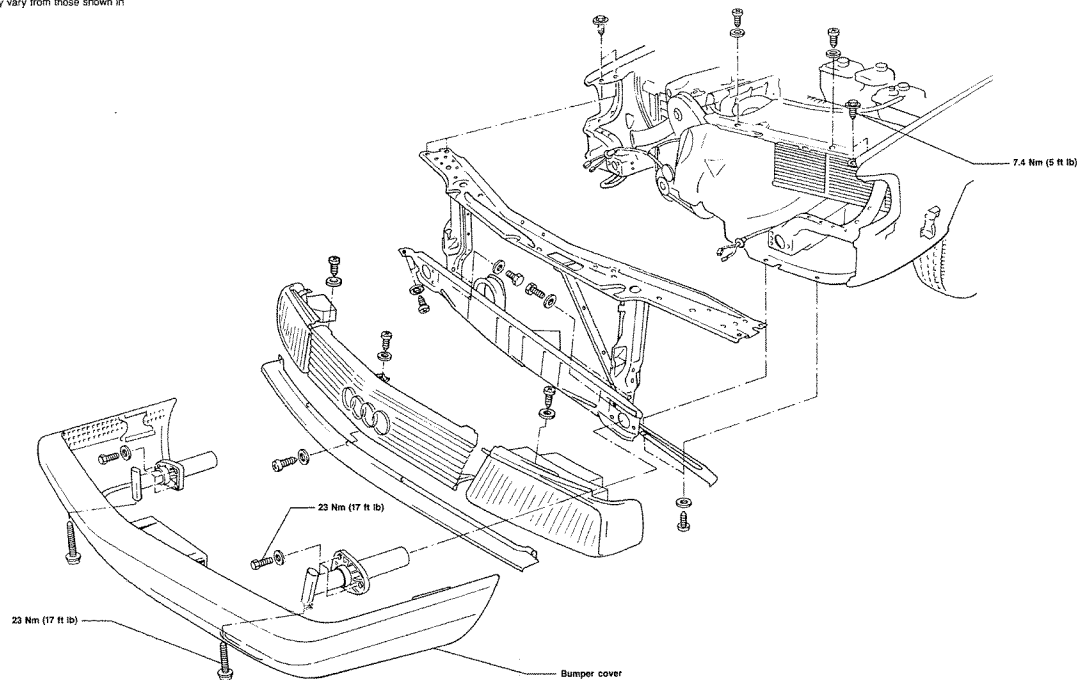
- assembly 63.3
- removing/installing 63.4

Rear bumper

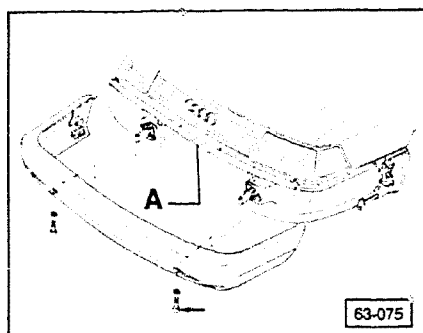
- removing/installing 63.4

Note

Headlight assemblies may vary from those shown in illustration.



50-925a

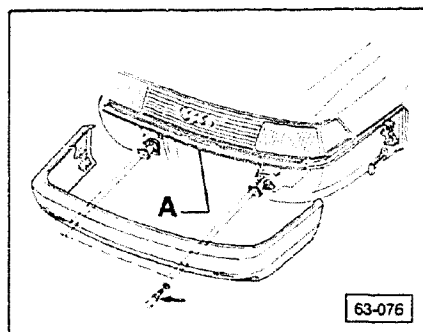


Front bumper, removing/installing

USA vehicles

Removing

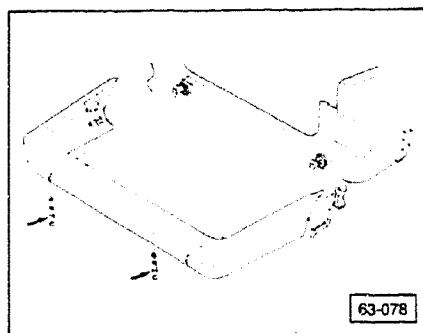
- remove alternator air cooling hose from bumper
- remove bumper bolts (arrows)
- pull bumper forward out of guides
- remove wiring for turn signals
- remove bumper



Canadian vehicles

Installing

- Install in reverse order, noting the following:
- lift center strip A when pushing bumper into guides
 - tighten bolts to 23 Nm (17 ft lb)

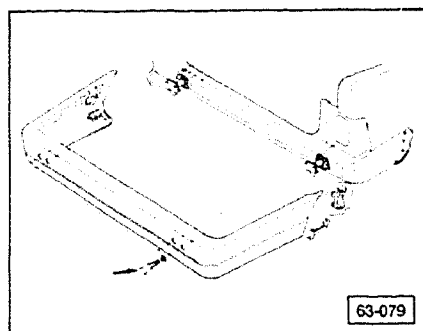


Rear bumper, removing/installing

USA vehicles

Removing

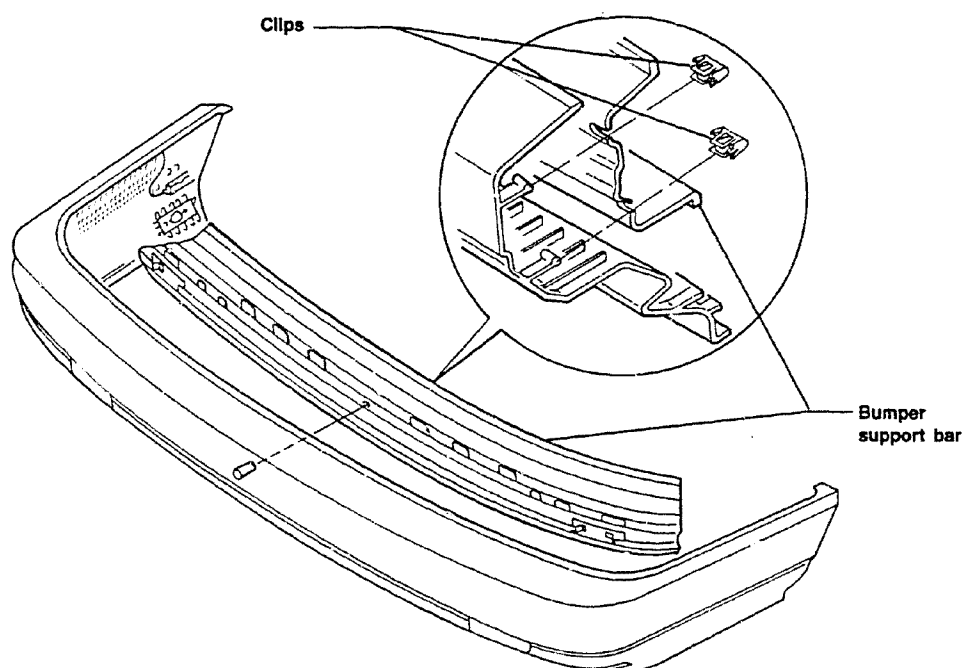
- remove cover caps
- remove inside hex bolts (arrow)
- pull bumper forward out of guides
- remove bumper



Canadian vehicles

Installing

- Install in reverse order, noting the following:
- bumper must rest in lower guides
 - push bumper onto lower guide from outside if necessary
 - torque bolts to 23 Nm (17 ft lb)



Bumper cover, replacing

- insert retaining clips in support bar
- install bumper support bar in cover

Note

Tabs on bumper cover must align with holes on support bar.

- push bumper support bar into cover until clips snap into place.
- check visually for correct engagement of tabs

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